# IDERS FOR SIGN

# NO3609 0.W.V.

#### **Description :**

Film:	140micron; black & white PVC film
Adhesive:	transparent adhesive
Liner:	140gsm white PEK paper with one side PE & Silicon coating
Width:	0.98/1.06/ 1.27/1.37/1.52m

#### Features :

- 1. One side visual, sun-shade and privacy protection; Hole size 1.40mm, perforation 30%;
- 2. Stable ink absorption and excellent dimensional stability.

#### **Applications :**

- 1. Applicable to glass surface, also applicable to transparent acrylic, PVC, PET transparent panels;
- 2. Suitable for various solvent ink and Eco-solvent ink..

#### **Technical Data :**

Testing condition: Indoor temperature 23±2°C; Relative humidity 50±5%; Use aluminum, glass, steel plate as the base material for testing.

material for testing.					
Test Items	Units	Test method	Average value		
Thickness PVC	Micron	GB/T6672-2001	140±10		
Weight-Liner	g/m²	GB4669-1995	140±10		
Weight -finished product	g/m²	GB4669-1995	295±20		
24h, 180°peel	N/25mm	FTM 1	≥4		
Dimensional stability MD	mm	FTM 14	≤1.5		
Dimensional stability CD	mm	FTM 14	≤1.0		
Tensile strength MD	N/25 mm	GB/T1040.1-2006	≥25		
Tensile strength CD	N/25 mm	GB/T1040.1-2006	≥20		
Construction Temperature	°C		20±10		
Applicable Temperature	°C		-20 ~ +70		

\* All technical data is subject to change without prior notice.

#### **Storage Condition :**

All NAR products always need to be stored in the original packing and with the original protection materials, preferably stored hermetically, no more than 6 layers if stored horizontally. Do not expose in direct sunlight or heat sources. Shelf life will be one year with temperature of 25°C±5°C and relative humidity of 50±15%.

## **Production and Application Environment :**

Production environment: temperature of 25±5°C, relative humidity of 50%±10%, clean dust-free environment without suspended matter; Please move the materials to the printing environment 24 hours before printing. Test prior to use and remain enough edge margins when printing.

Application environment: temperature of 20±10°C, relative humidity of 50±10%; Pasting on flat, smooth and clean surface



without floating dust and shedding; It is necessary to take more than 2 hours for maintenance before laminating.

#### Warranty Condition :

- 1. One year shelf life: stored in suitable conditions, preferably use within 6 months;
- 2. One year prosecution period: from the product manufacture date, no-acceptance for overdue product.

### **Important Remarks :**

1. The information mentioned in this product data sheet is based upon tests that were executed by NAR, and that we consider to be reliable. Environment humidity more than 70% in different district will decrease the printing result.

# **Product Application :**

